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Horng et al.

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[54] CHEMICAL PROCESS

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[57] ABSTRACT

There is disclosed herein improved processes for the preparation of mixtures of alkali metal salts of 1-hydroxy-3-oxa-1,2,4,5-pentane tetracarboxylate and alkali metal salts of 3,6-dioxa-1,2,4,5,7,8-octane hexacarboxylate wherein by-product calcium carbonate produced by the process of making such mixtures is employed in a recycle pattern to prepare additional amounts of mixtures of said compounds.

17 Claims, No Drawings